

INSTRUCTION MANUAL

MULTI-STAGE DRY VACUUM PUMP

MODEL EV-A10

CE / NRTL MODEL

200-240V (1Phase 50/60Hz)

200-240V (3Phase 50/60Hz)

 CAUTION

*READ AND UNDERSTAND THIS INSTRUCTION MANUAL THOROUGHLY
BEFORE USING THIS EQUIPMENT.*

*BE SURE TO KEEP THIS INSTRUCTION MANUAL ON HAND FOR FUTURE
REFERENCE.*

To Facility and Tool Manufactures:

Be sure to distribute this INSTRUCTION MANUAL to all end-user personal
actually operation this equipment.

ISSUED BY PRECISION MACHINERY COMPANY

The Products described herein fall under “the goods listed in row 16 of the appended table 1 of the Export Trade Control Order of Japan”, so in cases of export of such products, you need to confirm “use” and “purchaser and/or end-user” and, as case may be, obtain the approval of the Minister of Economy, Trade and Industry. (Please confirm these conditions on your own.)

For more information, please contact our sales office located near you.

Do not reproduce or reprint any portion of this manual without permission.

Manufacture reserves the right to discontinue or change any specifications or designs with out notice and without incurring obligations.

MODEL EV-A10 in this instruction manual is our model code.

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Environmental Basic Policies

It is our responsibility, as people of the earth, to protect nature's irreplaceable treasures and to pass them on to future generations.

As we undertake our business activities, we will establish environmental management systems and implement ongoing improvements and reviews, while striving to promote harmony between technology and nature, prevent environmental pollution, and improve the overall results of our environmental management activities. We are aware that environmental protection and management activities are the responsibility of all managers and employees of the Corporation, and each person will demonstrate this awareness when carrying out his or her duties.

We will widely publicize these basic policies to regional societies and the general public and work to make Ebara's position on the environment clear to society in general.

Foreword

Design of EBARA MODEL EV-A10 DRY VACUUM PUMP is based on superior engineering and long experience. To prevent any possible trouble and provide satisfactory operation and long life, it is important to thoroughly understand this EBARA MODEL EV-A10 DRY VACUUM PUMP by careful study of this manual. If any questions arise regarding this manual, please direct them to EBARA or your dealer. Your questions will be promptly answered and your suggestion may be considered for incorporation into our future product.

**WARNING**

BEFORE USING THIS EQUIPMENT, READ THIS INSTRUCTION MANUAL THOROUGHLY. MANUFACTURE'S WARRANTY WILL BE VOID, IF THE MODEL EV-A10 DRY VACUUM PUMP HAS BEEN INCORRECTLY INSTALLED, OPERATED OR MAINTAINED OR IF IT HAS BEEN MODIFIED OR REPAIRED WITH PARTS NOT SPECIFIED BY MANUFACTURE.

SINCE THE OPERATIONS OR WORKS THAT ARE NOT DESCRIBED IN THIS MANUAL COULD RESULT IN SERIOUS OR POSSIBLY EVEN FATAL INJURY OR DAMAGE TO THE PUMP, DO NOT THESE THAT ABSOLUTELY.

EBARA IS NOT LIABLE FOR ANY INJURY OR DAMAGE ARISING FROM AN INDIVIDUAL'S CARELESSNESS, OR MISUSE.

(1) Limited Warranty

The liability of EBARA CORPORATION under this Warranty covers the following.

Unless otherwise specified in the contact, the warranty period shall be either one year from the first date of operation or 18 months after the shipment from EBARA, whichever comes first.

1. When the purchased pump cause failure that owe to its design, manufacturing processes or other faultiness that EBARA is responsible to, EBARA will either repair the troubling parts or replace the pump at free pf charge. No extension of warranty is available even when the pump was replaced during the original warranty program.
2. Fees will be charged for repair in the following circumstances and for consumable parts:
 - 1) If the trouble occurs after Warranty has expired.
 - 2) If the trouble is caused by operating in the manner not described in the instruction manuals or using under special condition.
 - 3) If the trouble is caused by repair or remodeling of the pump by other than EBARA or authorization suppliers be EBARA.
 - 4) If the trouble is caused be corrosion or by-products due to pumping the corrosive or reactive substance.
 - 5) If the trouble is caused by fire, flood, earthquake, or other circumstances beyond EBARA's control.
3. EBARA will not be liable for any compensation for damage or injury resulting from breakdown of the pump.

(2) Repair and Servicing

Requests for repair or servicing of the pump shall be made to your dealer or to EBARA.

If any abnormal symptoms other than those displayed on the operational panel appear, take action in accordance with the instruction of Section 9 "Troubleshooting".

If trouble occurs, to order repairs or servicing. Please contact EBARA CORPORATION or an authorized Agent/Distributor, and provide the information on the nameplate and details of the problem.

If you have any inquiries about the pump, please contact EBARA.

(3) Safety Notice

It is essential that those operating this pump should have the knowledge to identify and avoid hazardous conditions associated with the pump. Inadequate or rush operation may cause dangerous and serious accidents. Before installation and operation, the operator should first have a good knowledge of the pump construction, operation procedure, and its hazards (e.g., electrical, stored electrical, thermal). The operator should read through this instruction manual and other documents issued by EBARA in detail.

The following symbols are used to highlight important information and instructions that must be followed to prevent personal injury or damage to equipment. Please study the symbols carefully so that the meaning of any warning you encounter is immediately clear.

 **DANGER** : indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.

 **WARNING** : indicates a potentially hazardous situation which, if not avoided, could result in death or serious situation.

 **CAUTION** : indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or possible damage to the equipment or machine.

NOTE

 : is used to call attention or to emphasize essential information.

The following symbols may appear on the model EV-A10 dry vacuum pump.

  : DANGER - Heavy Object

 : WARNING - Hot Surfaces

 : WARNING - Hazardous Voltage

Precautions necessary for safe use of the EBARA MODEL EV-A10 DRY VACUUM PUMP are detailed in this instruction manual, while important items concerning precautions for handling EBARA MODEL EV-A10 DRY VACUUM PUMP are listed below.

 DANGER

- Keep out from under the pump when lifted. Only qualified personnel shall unload and lift the pump.

 WARNING

- Be careful not to overturn the pump when pushing and pulling it sideways, because the width of the pump is small to its height.
- Be sure to turn off the power at the circuit protector (CP) and disconnect the power cable from the power connector, when the pump installing, the wiring and maintenance work. Never supply power to the pump, Until you have completed these works.
- Electrical wiring shall be carried out only by qualified electricians.
- Be sure to connect the grounding wire, otherwise an electric shock may be caused by electric leakage.
- The earthing of the pump is realized by connecting the cable with qualified electricians. The qualified electricians should have themselves a connection the ground.
- The pump unit is not equipped with circuit breaker (CB). Please install CB based on the law and the standard in the installation region.
- The pump must be connected to electrical power supply with a suitable circuit breaker (lockout/tagout CB).
- Be sure to check for leaks after you have installed the pump. When checking for gas leaks by pressurization, please pressurize by less than 0.05 MPa into the exhaust piping.
- This pump is suitable for use on clean and non-corrosive gases. Do not use explosive, flammable, toxic or corrosive substances.
- The pump and exhaust piping will remain at a high temperature during operation and for a short time after the pump has stopped. Be sure to avoid contact and keep inflammable substances out of reach. Do not remove the pump cover during operation.
- Do not perform a withstand voltage test. Failure to comply could result in damage to the sensitive devices.
- Do not insert any part of body to ventilation inlet. Moving parts of the cooling fan can crash and cut.
- Check safety interlock functions periodically (every 6 months) to confirm the interlocks will work correctly.
- Do not alter the pump member nor change any parts without the EBARA's consent or approval.

 CAUTION

- Do not step on the pump or place object on it.
- The exhaust piping made by polyvinyl chloride causes the noise through the pipe.
- Do not apply the power supply from the pump's power pack to any other equipment as this will result in malfunctioning of the control units and in pump failure.
- Use the correct wiring materials and size to match the operating conditions in accordance with the power consumption rating and ambient air temperature of the pump.
- Vents at both ends, both side, and top of the pump. Place the pump enough space from the stationary section. If the cooling air supply is insufficient, the pump temperature will rise and problems such as rotor contact will occur.
 - Front / Rear / Top : 100mm or more
 - Both side : 50mm or more
- Install pump in a location at an ambient not exceeding 40 deg C. Particular caution is required when the pump is operated in an enclosed room.
- Never operate the pump without pump cover for safety.

NOTE

- Pump must be placed in an upright position. Do not stack as packing. When the pump is overturned, this will result in accident.
- To fix the pump, the height-adjustment feet of four each are attaches. If the pump is not stable, vibration and noise of the pump may be increased.
- Do not wire vacant pins.
- Apply a 24V DC power for input signals on the pump side. Do not apply this voltage on the equipment side.
- Be sure to wire all signals with the correct polarity (+/-).
- When output signals are used to energize an inductive load such as a relay, be sure to insert a diode (100V. 1A class) in order to absorb the back electromotive force due to surge currents.
- The pump cannot start while the measuring instruments are booting after the CP is placed in the ON position.
- The pump will not start when an ALARM has been generated. After you have taken the remedial action, reset the pump.

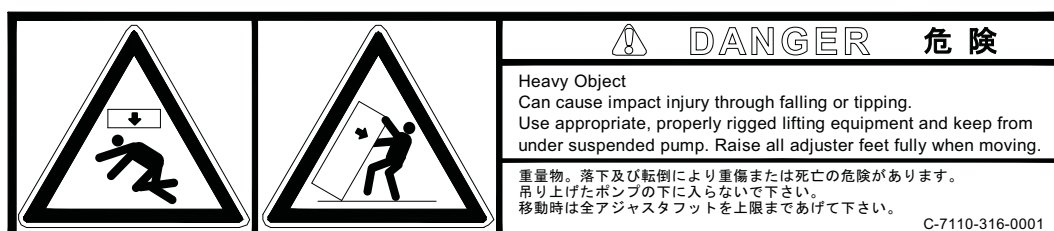
(4) Safety Warning Labels

Following safety labels are attached to pump covers.

1. Hazardous weight danger
2. Hazardous voltage warning
3. High temperature warning
4. Electric charge mark

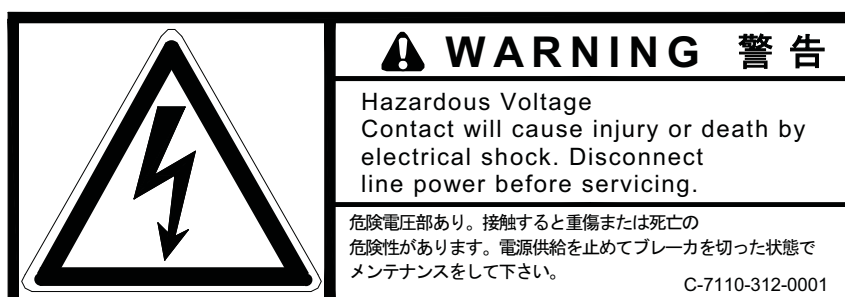
1. Hazardous weight danger

Heavy object may cause injury or death due to overturning or falling pump. Keep out from under the lifted pump. Raise all adjuster-feet fully when moving.



2. Hazardous voltage warning

Hazardous voltage may shock, burn, or cause death. Turn power off and lockout before servicing.



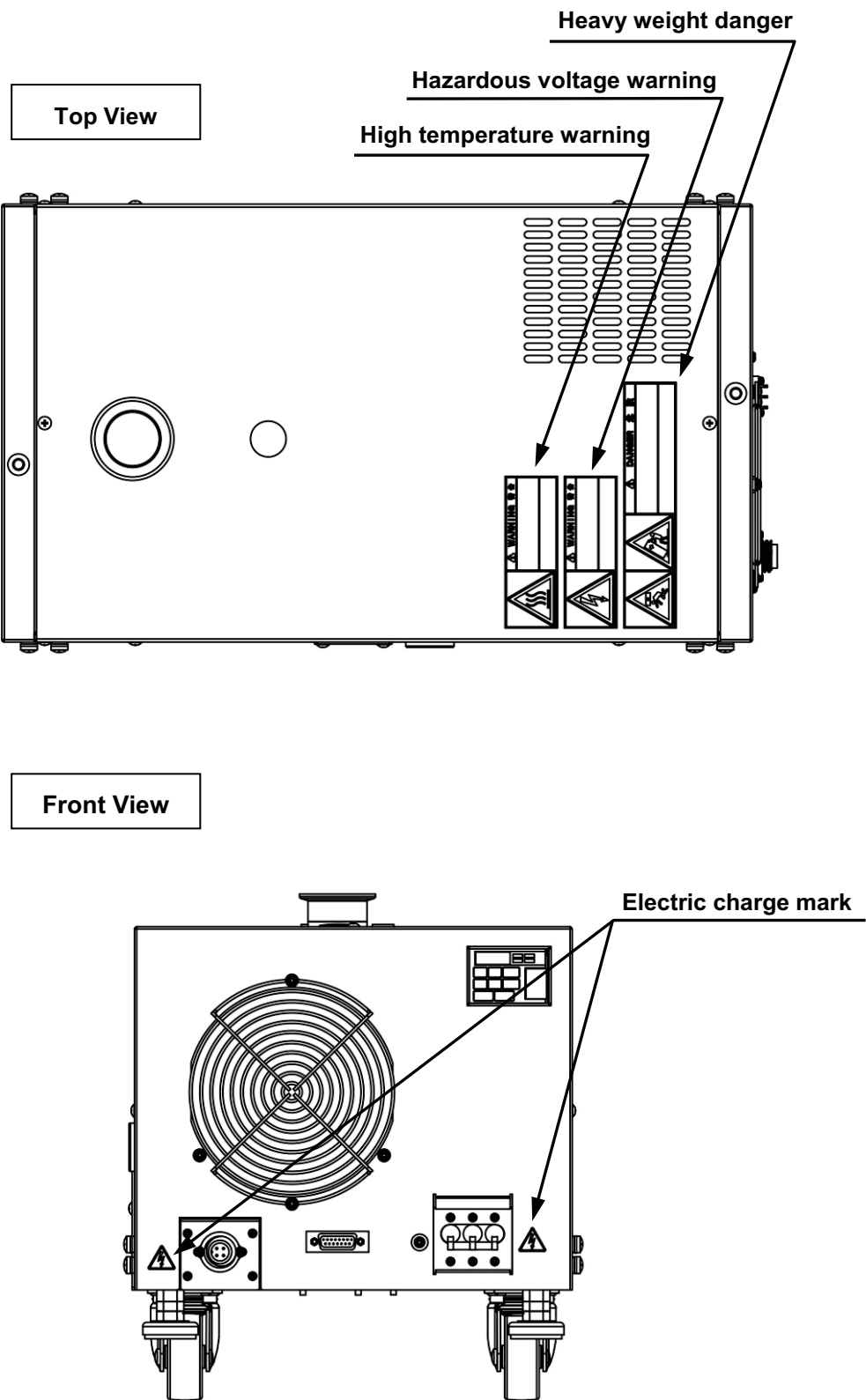
3. High temperature warning

Hot surface may burn or cause injury. Allow the piping and casing to cool before servicing.



4. Electric charge mark





(5) Safety Interlocks

**WARNING**

Check Safety Interlock functions periodically (every 6 months) to confirm the interlocks will work correctly.

Motor thermostat protect the pump motor from overheating due to extended current draws in excess of the motor rating. Under a persistent overload condition, motor thermostat opens a contact, which interrupts the motor run circuit. A brief cool down interval permits restarting the pump



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2012.10.15

EC DECLARATION OF CONFORMITY

Manufacturer : EBARA Corporation

11-1, Haneda Asahi-cho, Ota-ku Tokyo, 144-8510 Japan.

We hereby declare that the following machinery complies with the requirement of the following directives,

Machinery Directive 2006/42/EC,

Electromagnetic compatibility directive 2004/108/EC,

Low Voltage Directive 2006/95/EC.

Machine Description : Dry Vacuum pump

Model : EV-A10

Serial Number : _____

Date of Shipment : _____

This machinery has been designed and manufactured in accordance with the applicable section of the following harmonized European Standards :

EN1012-2 : 1996 + A1 : 2009, EN60204-1 : 2006, EN61000-6-4 : 2007, EN61000-6-2 : 2005.

A technical construction file for this machinery is retained at the following address :

EBARA Corporation, Vacuum Equipment Development Group,

Components Engineering Department.

4-2-1 Honfujisawa, Fujisawa-shi Kanagawa 251-8502 Japan.

Signed : S. Sekiguchi

Date : Oct. 15th '12

Name : S. Sekiguchi Position : General Manager, Components Engineering Department

Address : EBARA Corporation, Components Engineering Department.

4-2-1 Honfujisawa, Fujisawa-shi Kanagawa 251-8502 Japan

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[Attachment Data]

Appendix 1 : Material Safety Data Sheet of Lubricant oil (JPN)

Appendix 2 : Material Safety Data Sheet of Lubricant oil (ENG)

Appendix 3 : Overhaul / Repair Request form (JPN)

Appendix 4 : Overhaul / Repair Request form (ENG)

Appendix 5 : Leak Check procedure

Information of Global Network

1. Introduction

1.1 Acceptance Check

Check the following items on receipt of the pump package.

- 1) Check that the nameplate affixed to the outer cover of the pump to confirm that the pump supplied agrees with your order. Check the accessories against the packing list and the previously submitted drawings and documents to confirm that the all ordered accessories have been supplied.
- 2) Check that no damage for the pump has occurred in transit.



CAUTION

Notify EBARA without delay when damage is discovered or when components are missing. Do not use when a leak is present as this will result in accident.

- 3) Store the pump in a dry and clean place if it is not installed at once after delivery.

Temperature : 5 to 40 deg C

Humidity : 80% or less (condensation must not exist)

- 4) The pump must be placed in an upright position.

NOTE

Do not stack the pump. The pump must be placed in an upright position. When the pump is overtuned, lubricating oil inside a pump may leak to a rotor room, and it may cause trouble to operation.

1.2 Environmental Concerns

Handling or operating the unit other than specified may induce adverse impacts on the environment. Follow the descriptions below to handle, operate, and maintain the unit.

- 1) Ask an authorized waste-disposal company to dispose packing materials from uncrating according to laws and ordinances applicable to the waste.
- 2) Failure to do the unit maintenance (including overhaul) may trigger accidents causing injury or death, unit troubles, or environmental pollution. Plan the maintenance and perform it periodically to operate the unit efficiently.
- 3) To dispose the unit, follow effective laws and ordinances applicable in the area where the unit is installed.
If you have any inquiries about the pump, please contact EBARA.
- 4) To dispose the lubricant oil and chemicals, follow effective laws and ordinances applicable in the area where the unit is installed.

2. Product Description

2.1 Outline

This pump has a compact design and includes controls to enhance reliability and operation.

This pump is suitable for use on clean and non-corrosive gases. Do not use explosive, flammable, toxic or corrosive substances.

2.1.1 Pump Module

The pump is Roots type Dry vacuum pump, which rotates a pair of non-contact multi-stage rotors, synchronized by timing gears.

The timing gears and bearings are enclosed in a compartment that is independent of the casing. For lubrication Perfluoro-Polyether (PFPE) oil and grease are used. The pump is factory filled with lubrication oil.

Use only the recommended lubrication oil grades shown in specification table 2.1 for replenishing or replacing

2.1.2 Cooling Fan

Because the pump compresses gas from a vacuum to atmospheric pressure, compression heat is generated. Therefore cool the pump with cooling fan.

Place the pump enough spaces from the stationary section.

FRONT / REAR / TOP	:	100 mm or more
Both side	:	50 mm or more

2.1.3 Exhaust

A check valve is provided as a standard accessory to prevent reverse flow of gas from the exhaust through the pump to the vacuum chamber when pump is stopped.

2.2 Control System

This pump has a built-in unit consisting of a Circuit Protector (CP), Noise Filter (NF), and Inverter. During pump operation, some conditions are monitored, including electrical power and current for motor. Continuous operation is possible when there is a momentarily power failure (170V or less) of 1sec or less.

2.2.1 Alarm Control System

To assure the reliability of the pump as a vacuum exhaust system, the pump protection system generates an ALARM signal. This signal output is generated and the pump will stop automatically when the upper mechanical safety limit is reached during pump operation.

Be sure to contact EBARA for details on checking the ALARM setting condition.

All ALARM signal are displayed on the front panel. For remote operation and monitoring, the signal is

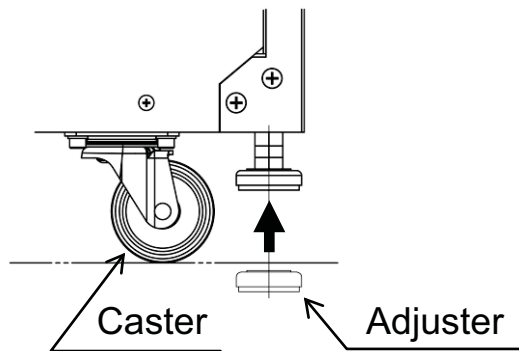
available as group output.

2.3 The Way of Pump Moving

2.3.1 Preparation

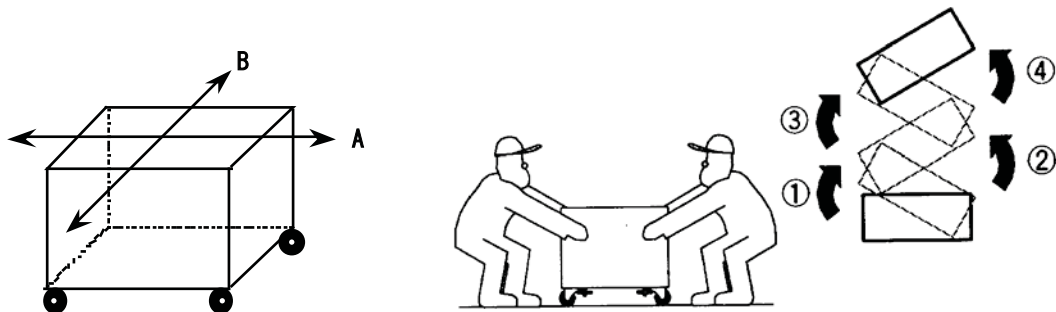
Before pump moving, all adjuster feet shall be raised fully at four places.

In case of being not raised fully, pump may be tripped over by obstacle on floor.

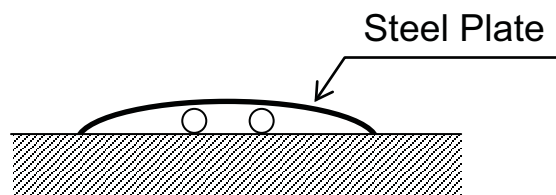


2.3.2 Moving Method

Move pump slowly by pushing eye bolt toward direction A. be sure not to be caught by toes. If pump needs to be moved toward direction B in order to be set at a corner or narrow spaces, two persons shall move the pump by pushing its terminal portion alternately as directed below.



If pump needs to be moved on steps or ditches, spread steel plate or the like which can sustain the pump weight over the steps / ditches and pump shall be moved on it by two persons with care.



If pump should lose its balance when moving and start tripping over, never try to sustain the pump, get away from the pump immediately.

2.4 Release and shut off residual internal energy



WARNING

- To avoid dangers potentially encountered during maintenance, transportation or storage, follow instructions below to shut off power.
- Capacitors within the control panel retain residual energy after interruption of power supply. Wait five (5) minutes after shutting off breaker before opening the control panel. Carefully check that bleed circuits have discharged the residual energy before servicing the control panel.

2.4.1 Electrical Power – Lockout and Tagout

Lock the branch circuit in the OFF position and tag it out to perform maintenance or troubleshooting.

The Lockout / Tagout procedures must comply with OSHA 29 CFR 1910.147 and 1910.331-335.

- 1) Turn off the pump circuit protector.
- 2) Turn the branch circuit disconnect off. Check with a voltmeter that the power is shut off the pump.
- 3) Insert padlock through holes provided on locking device. Close padlock and attach tag. Keep the key with you while working.
- 4) Check that the display panel is off.

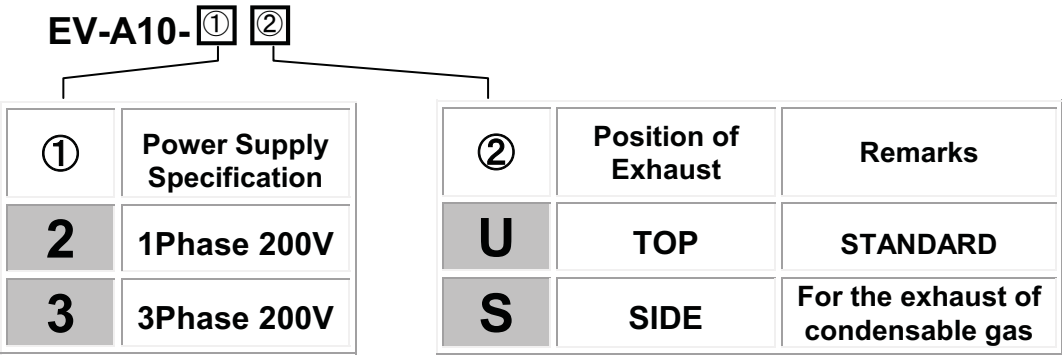
2.4.2 Returning to Service

- 1) Remove handle stop bracket and switch circuit breaker on.
- 2) Restart pump and open foreline valve only after appropriate leak checks and safety verifications.

2.5 Detailed Specification

The following tables and figures should be consulted for pump specification, dimension and performance details.

2.5.1 Model Description



2.5.2 Specifications

Table 2.1 Specification

Model		MODEL EV-A10	
		EV-A10-2* (1Phase 200V)	EV-A10-3* (3Phase 200V)
Pumping Speed	Maximum	1,000 L/min	
	Atmospheric	800 L/min	
Ultimate Pressure [note 1]	Gas ballast : OFF	1.0 Pa	
	Gas ballast : ON	2.0 Pa	
Maximum Inlet Pressure		Atmospheric	
Maximum pure water vapor tolerance [note 2]		500 g/hr	
Connection	Gas Inlet	NW40	
	Gas Outlet	NW40	
Approx. Power	at Ultimate Pressure	1.1 kW	
	Maximum	1.3 kW	
Current Rating		11.1 A	6.5 A
Lubrication oil	Brand, Manufacturer	BARRIERTA J100ES, NOK	
	Quantity	90 mL	
Approx. Weight		75 kg	
Power Supply	Inlet Voltage [50/60 Hz]	1Phase, 200-240 V	3Phase, 200-240 V
	Tolerable Voltage Fluctuation [note 3]	+/- 10 %	
	Power Capacity	3.0 kVA	
	Connection	IEC 60320-C20	Amphenol C016 20C003 100 12
Circuit Protector Rating		16 A	15A
SCCR		1.0 kA	1.0 kA
Control Signal		D-sub 15Pin	
Cooling System		Air Cooling	
Ambient Temperature		5 to 40 deg C	

[note 1] The gas ballast port is equipped with the model “EV-A10-*S”,
or chosen option of the model “EV-A10-*U”.

[note 2] It is an amount of the maximum processing when the gas ballast is “ON”.

[note 3] This is tolerable voltage range, and is not steady voltage.

[illegible]

2.5.4 Performance Curve

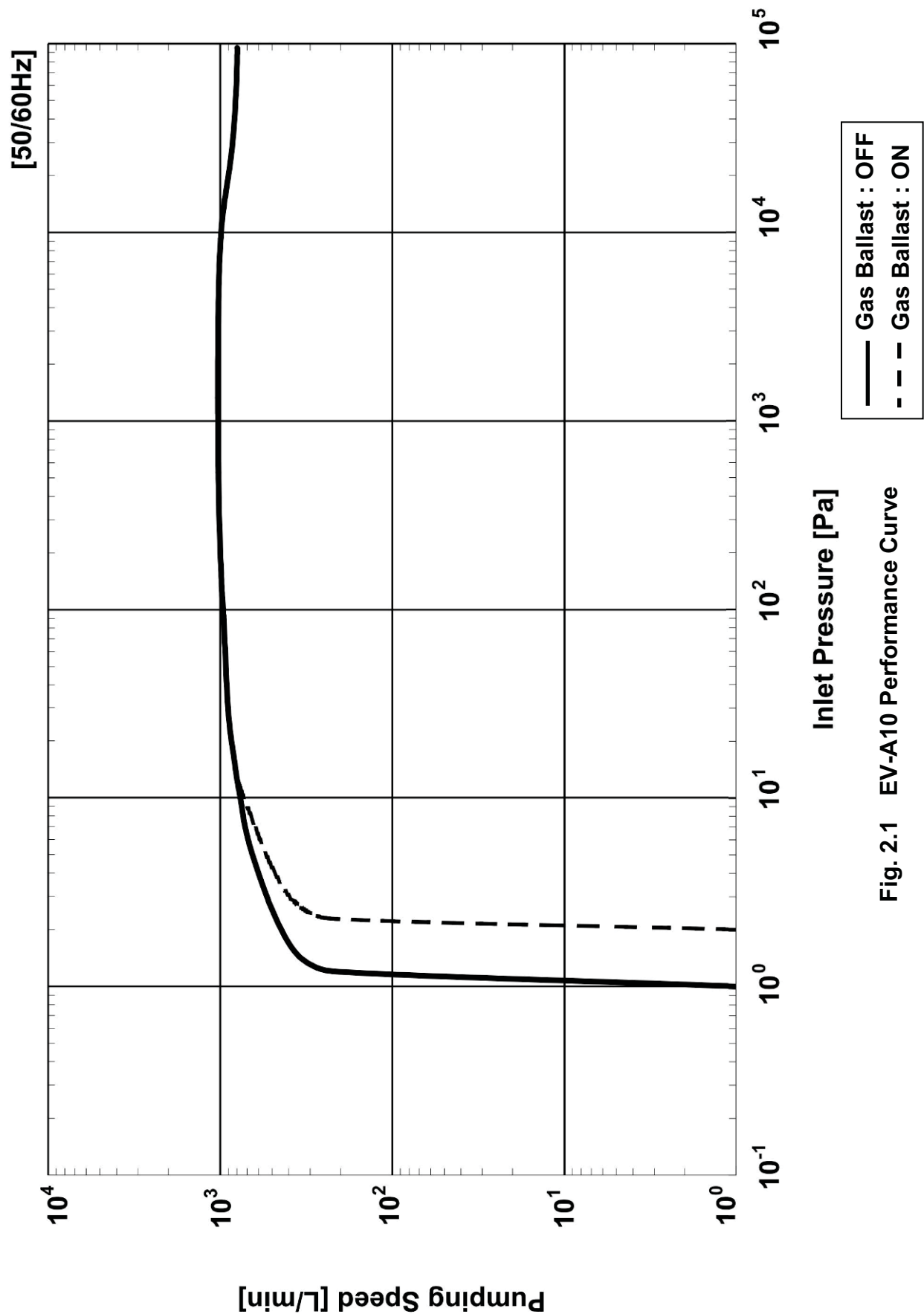
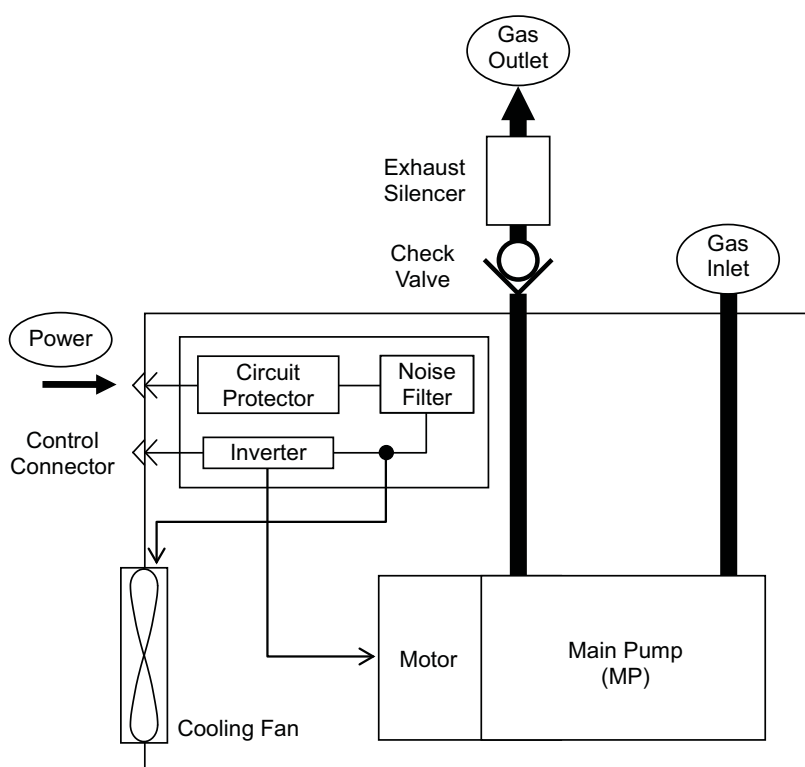
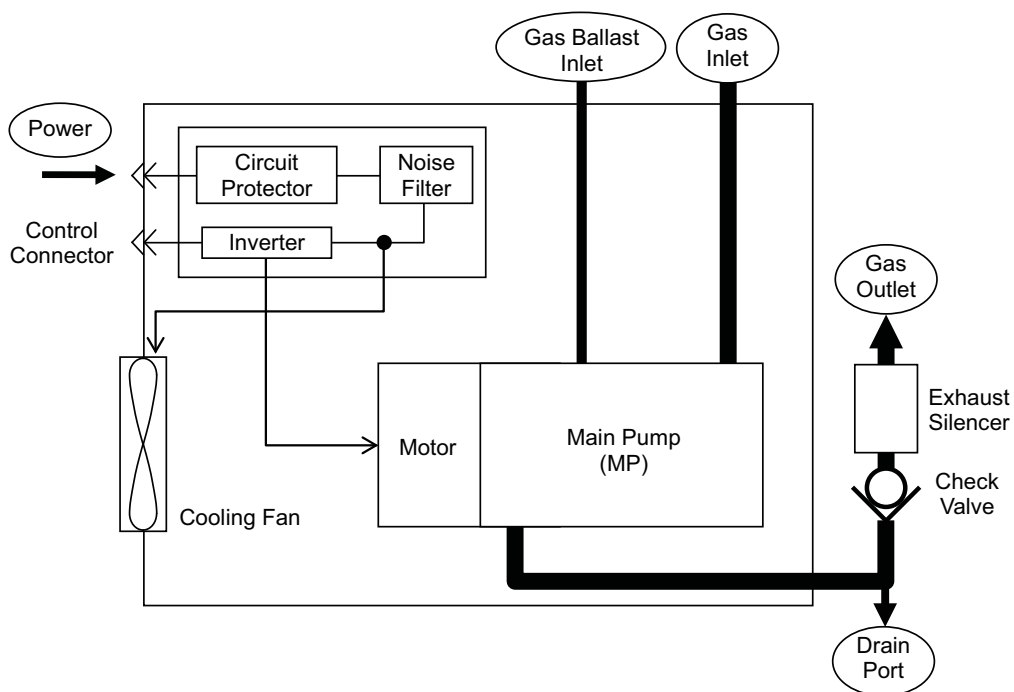


Fig. 2.1 EV-A10 Performance Curve

2.5.5 System Flow



Model EV-A10-*U



Model EV-A10-*S

Fig 2.2 System Flow

3. Installation

Be sure to take the following cautions and instructions into account when installing the pump.

3.1 Movement and Fixation

3.1.1 Location

This pump is designed for indoor installation. To install the pump, select a place following environmental condition. Also allow for sufficient space to ensure easy pump installation and disassembly for maintenance.

Area of use	: Indoor Use only
Ambient temperature	: 5 to 40 deg C
Humidity	: 80% or less (condensation must not exist)
Altitude restriction	: Max. 2000m
Pollution	: Pollution degree 2

Do not install the pump in the environment exposed rain, snow, ice or dust.

CAUTION

Install pump in a location at an ambient not exceeding 40 deg C. Particular caution is required when the pump is operated in an enclosed room.

CAUTION

Vents at both ends, both side, and top of the pump. Place the pump enough space from the stationary section. If the cooling air supply is insufficient, the pump temperature will rise and problems such as rotor contact will occur.

Front / Rear / Top	: 100mm or more
Both side	: 50mm or more

3.1.2 Caster and adjustment foot

Four casters and height-adjustment feet each are provided under the pump base. To move the pump, lift up all of the four adjustment feet. To lift them up, use the wrench and turn the holding nuts in the counter-clockwise direction.

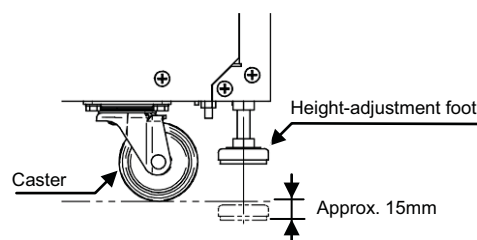


Fig 3.1 Caster and height-adjustment foot

WARNING

Be careful not to overturn the pump when pushing and pulling it sideways, because the width of the pump is small to its height.

**CAUTION**

The neck portion of the casters will vibrate during caster movement. Be sure to keep your fingers and feet out.

**CAUTION**

Do not step on the pump objects on it.

To fix the pump, turn the holding nuts in the clockwise direction to lower the height-adjustment feet and secure the pump. Adjust the height of the feet evenly to ensure that the pump base is level. The difference in height between the two sides of the pump base shall not exceed 1mm.

The adjustment allowance is approximately 15 mm.

**CAUTION**

If the pump is not leveled, shortage of the lubrication oil supply to the bearing may be caused.

NOTE

If the pump is not stable, vibration and noise of the pump may be increased.

3.1.3 Pump Fixation (Option)

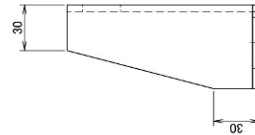
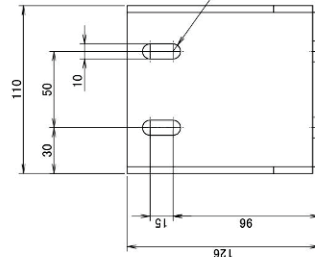
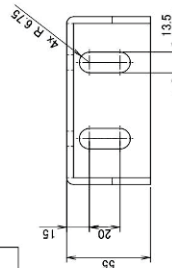
The pump is provided with casters for easy transportation and foot adjustments for anchoring and height adjusting, as described in Section 3.1.2. The pump, however, may unexpectedly move or fall down when an earthquake occurs. To prevent such events, model EV-A10 dry vacuum pump is equipped with brackets to secure the pump body to the floor. Fix the pump to the floor or other firm ground with the brackets at the installation.

For dimensions of the bracket, see the accompanying drawing.

Anchor bolts should be fit for conditions of the floor where the pump is anchored.

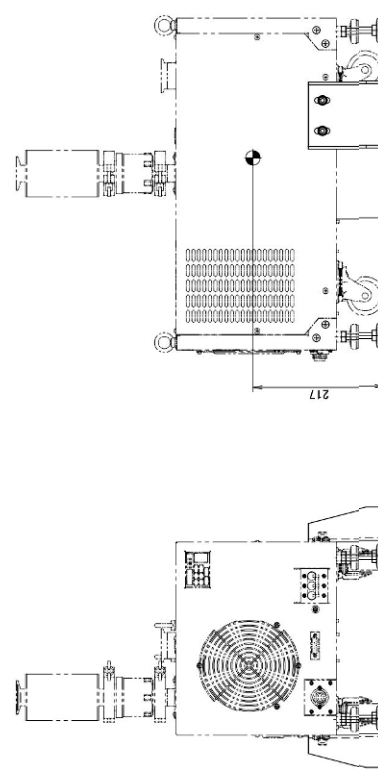
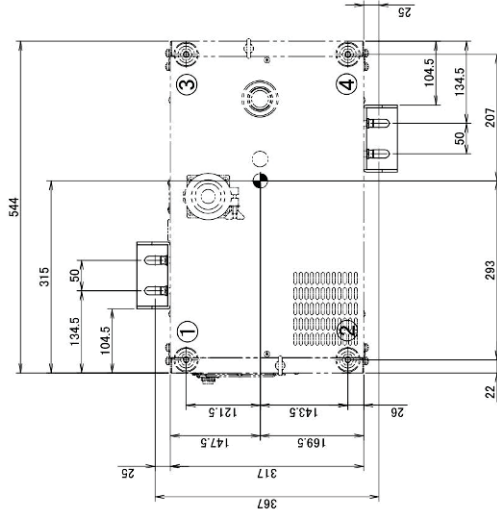
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METRIC

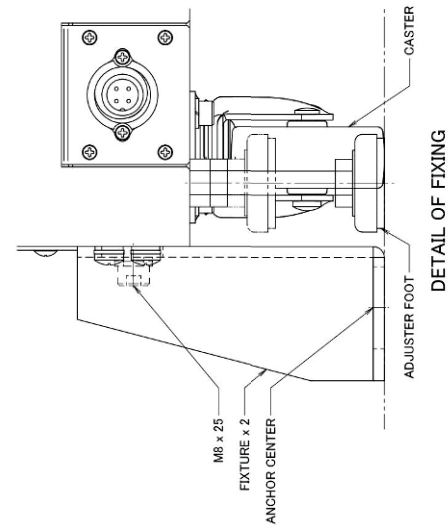


FIXTURE
(MATERIAL : CARBON STEEL)

No.	①	②	③	④	TOTAL
LOADED WEIGHT ON EACH ADJUSTER FOOT [kg]	17	14	24	20	75



ADJUSTER FOOT



M8 x 25
FIXTURE x 2
ANCHOR CENTER

CASTER

ADJUSTER FOOT

DETAIL OF FIXING

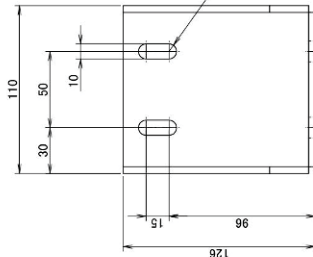
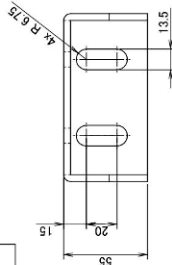
- NOTES
- 1) MARK INDICATES CENTER OF GRAVITY OF PUMP UNIT.
 - 2) M12-SIZED BOLTS SHALL BE USED FOR ANCHOR.

CE / NRTL

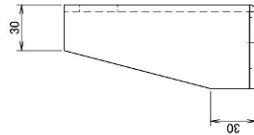
MODEL	EV-A10-2U / -3U	SET	PANEL USER
APPROVED BY	DESIGNED BY	DATE	DATE
A. SHIKAMA	Y. SHIKAMA	10.04.12	10.04.12
HAWASHIMA	HAWASHIMA	10.04.12	10.04.12
DATE	DATE	DATE	DATE
1.5	1.5	1.5	1.5
REF	REF	REF	REF
WB-A121878101-00	WB-A121878101-00	WB-A121878101-00	WB-A121878101-00

EGB-A2

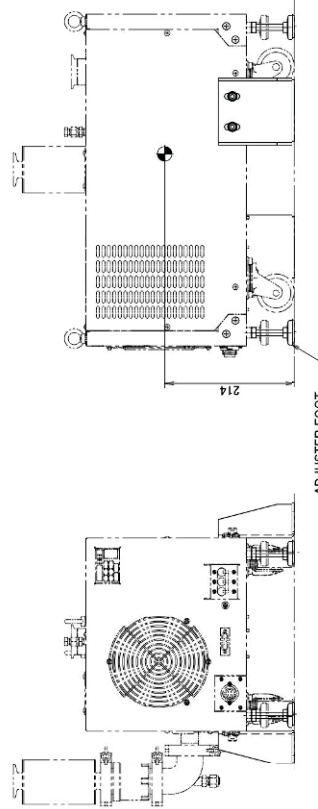
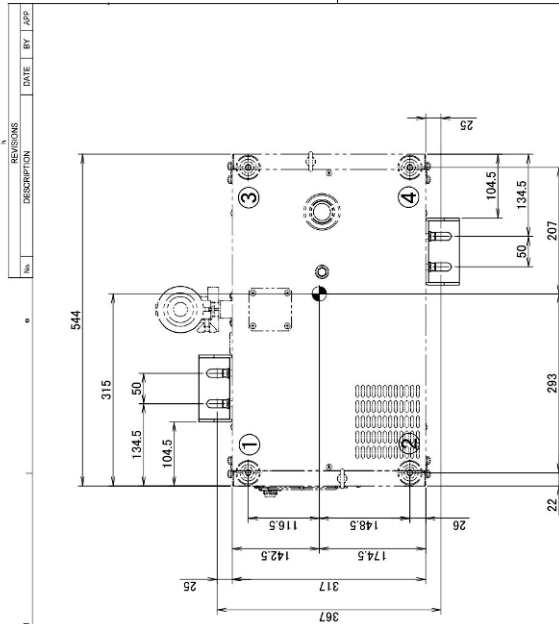
METRIC



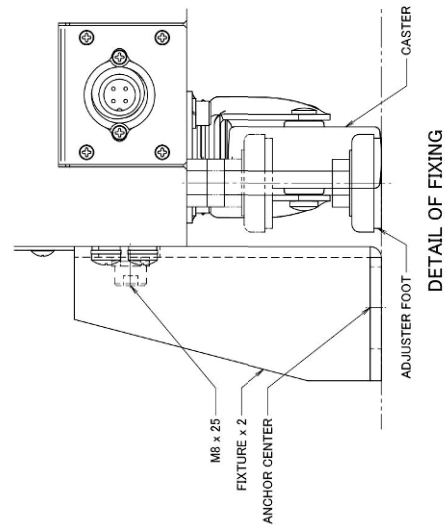
No.	①	②	③	④	TOTAL
LOADED WEIGHT ON EACH ADJUSTER FOOT [kg]	17	14	25	19	75



FIXTURE
(MATERIAL : CARBON STEEL)



ADJUSTER FOOT



DETAIL OF FIXING

- NOTES
- 1) MARK INDICATES CENTER OF GRAVITY OF PUMP UNIT.
 - 2) M12-SIZED BOLTS SHALL BE USED FOR ANCHOR.

CE / NRTL

EQUIPMENT No.		CUSTOMER	
MODEL	EV-A10-2S / -3S	SERIAL	FINAL USER
APPROVED BY	DESIGNED BY	DATE	DATE
A. SHIKAMA	Y. SHIKAMA	10.04.12	10.04.12
H. KAWASHIMA	H. KAWASHIMA	10.04.12	10.04.12
EBCA CORPORATION		VACUUM PUMP	
WB-A121878201-00		LOCATION FIXTURE	

3.2 Piping

3.2.1 Vacuum and Exhaust Piping

Connect the vacuum and exhaust pipes to the suction and exhaust flanges.

A narrow clearance is maintained in the pump for rotor rotation. The ingress of foreign objects into the pump interior will therefore prevent the pump from operating. Be sure therefore to need the following cautions when making the pipe connections.

- (1) Remove all foreign matter from inside the piping.
- (2) When connecting, be sure that no dirt or dust particles adhere to the flange surfaces and/or that the flange surfaces are damaged. Provide a suitable means of preventing the ingress of reaction by-products adhering to the pipes and foreign objects. For this purpose, a filter may be installed.
- (3) The weight of the pipes attached to the pump can cause misalignment and leaks from the flange connections. Be sure therefore to support the piping properly and not to apply undue force when aligning the flange faces. To reduce the transmission of vibration, it is recommended to insert flexible bellows when connecting the pipes to the suction and exhaust flanges of the pump. The length of the flexible bellows on the vacuum (suction) side will vary according to the vacuum drawn. Be sure to connect so that no undue force can be applied to the flexible bellows.
- (4) Please decide a part to connect to the pump exhaust so that the exhaust pressure is not beyond atmospheric pressure.

**WARNING**

Be sure to check for leaks after you have installed the pump.
(Apply a pressure of 0.05 MPa or less for a leak check with pressurization.)

**WARNING**

The pump casing, inlet piping and exhaust piping become extremely hot during operation and for some time after stopping. Be sure that pump and exhaust piping do not come in contact with humans or inflammable substances. Do not remove the pump cover during operation.

**CAUTION**

The exhaust piping made by polyvinyl chloride causes the noise through the pipe.

3.3 Electrical Wiring

 DANGER

Be sure to keep the power supply to the pump turned off until you have finished the wiring and connecting work. Also remove the power connector and inlet the Circuit Protector (CP) during this.

 WARNING

Electrical wiring shall be carried out only by qualified electricians.

 WARNING

CB is not installed in the pump unit. Please install CB based on the law and the standard in the installation region.

 WARNING

Do not perform a withstand voltage test. Failure to comply could result in damage to the sensitive devices.

 CAUTION

Do not apply the power supply from the pump's power pack to any other equipment as this will result in malfunctioning of the control units and pump failure.

3.3.1 Power Supply Wiring

 WARNING

The pump must be connected to electrical supply with a suitable circuit breaker. (lockout / tagout CB).

 WARNING

Be sure to connect the grounding wire.

⚠ CAUTION

Use the correct wiring materials and size to match the operating conditions in accordance with the power consumption rating and ambient air temperature of the pump.

The pump must be connected a suitable earth point.

⚠ WARNING

The earthing of the pump is realized by connecting the cable with qualified electricians. The qualified electricians should have themselves a connection in the ground.

A : For model EV-A10-2* (1Phase 200V)

Use the power cable with ground. Insert the power cable in the grounding power outlet.

⚠ WARNING

Do not use the power cable adapter.

Fig. 3.1 shows details of the front panel of model EV-A10-2*.

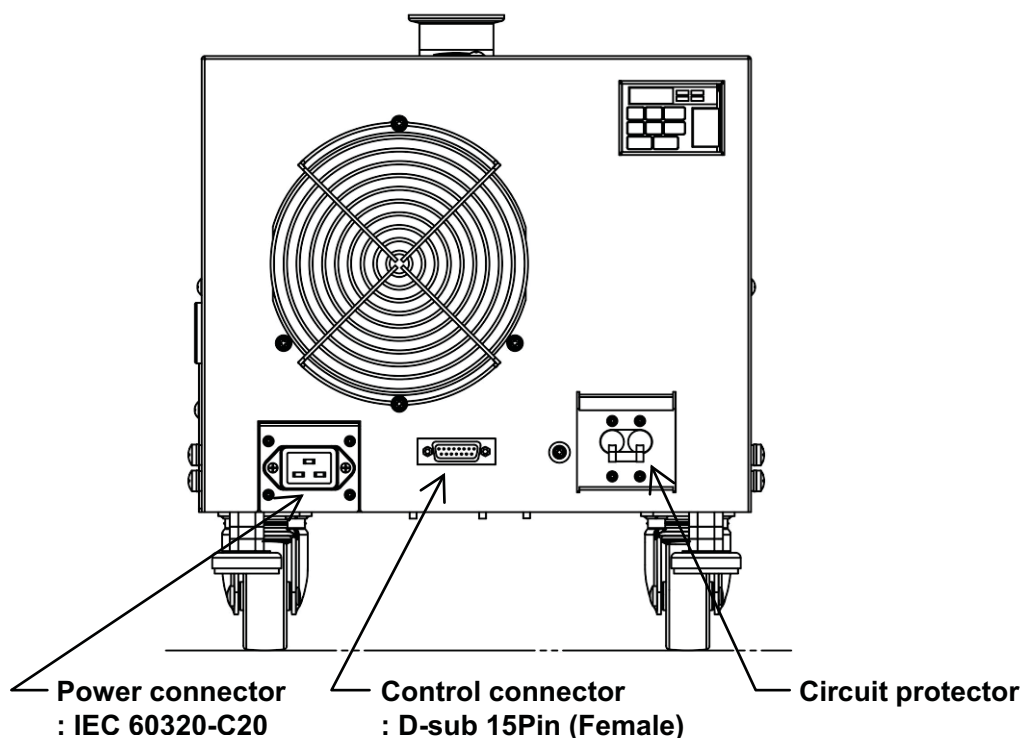


Fig. 3.1 Details of the front panel of model “EV-A10-2*”

Connect the power connector for the main power supply (1Phase, 200-240V $\pm$ 10% and 50/60Hz).

The power connector type is "IEC 60320-C20".

- ✓ The connector type of the power cable is "IEC 60320-C19".
- ✓ Use the power cable which suits "IEC 60320-C19".
- ✓ Transit overvoltage on power supply : Installation category 2 of "IEC 60364-4-443".

B : For model EV-A10-3* (3Phase 200V)

Fig. 3.2 shows details of the front panel of model EV-A10-3*.

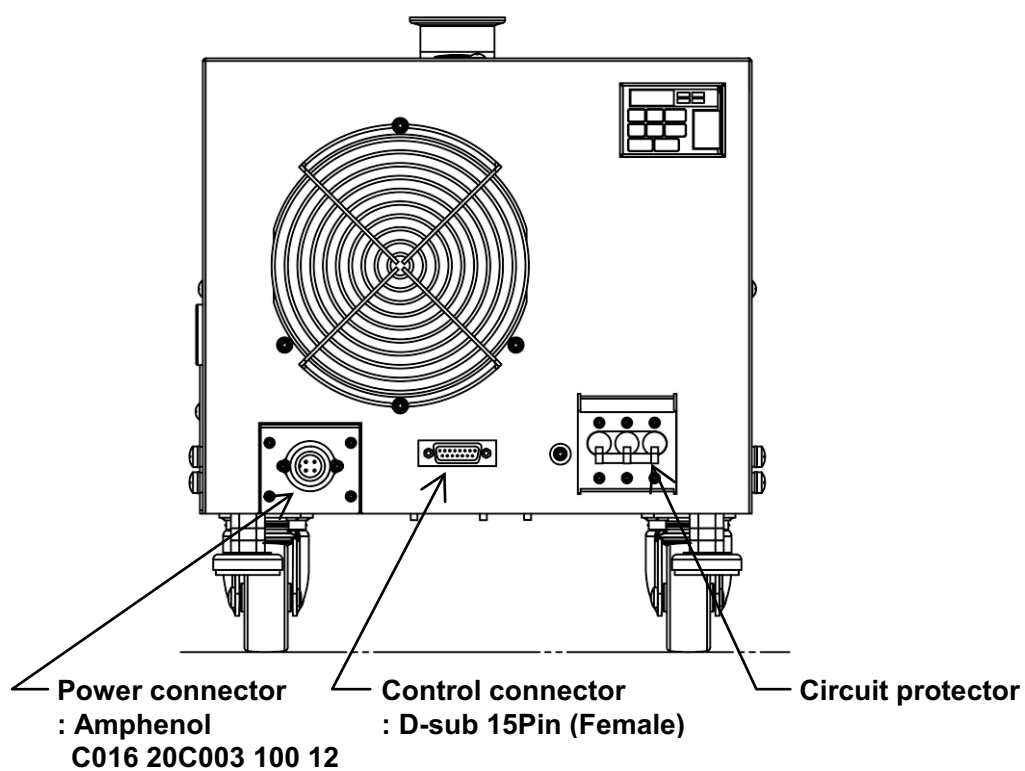


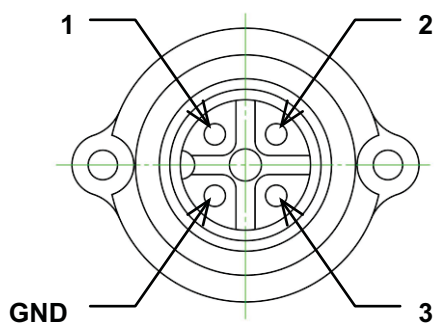
Fig. 3.2 Details of the front panel of model "EV-A10-3*"

Connect the power connector for the main power supply (3Phase, 200-240V $\pm$ 10% and 50/60Hz).

Fig. 3.3, Table 3.1 and 3.2 shows the pin assignment of the power connector.

Connector pin is a screw fix type. Please make sure to tighten the screw enough to fix the connector pin.

Please wire the connector pin by the specialized tool.



**Fig. 3.3 Power Supply Receptacle
(As seen from connecting side)**

No.	Phase
1	R
2	S
3	T
GND	GND

**Table 3.1 Pin Assignment of
Power Supply Receptacle**

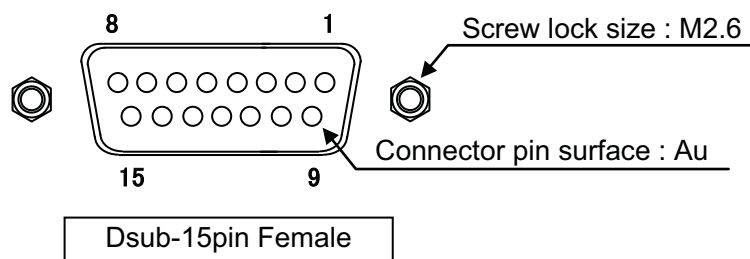
Table 3.2 Receptacle and Plug Specifications

Receptacle type	C016 20C003 100 12
Recep. Manufacture	Amphenol
Adapted plug type	C016 20D003 100 12
Suitable wire	AWG #14
Power capacity [kVA]	3.0

3.3.2 Control Signal Wiring

Connect wires to the control connector for remote operation and remote monitoring.

Fig.3.4, Table 3.3 and 3.4 show the pin assignment.



**Fig. 3.4 15 Pin D sub-Miniature Female Receptacle
(As seen from connecting side)**

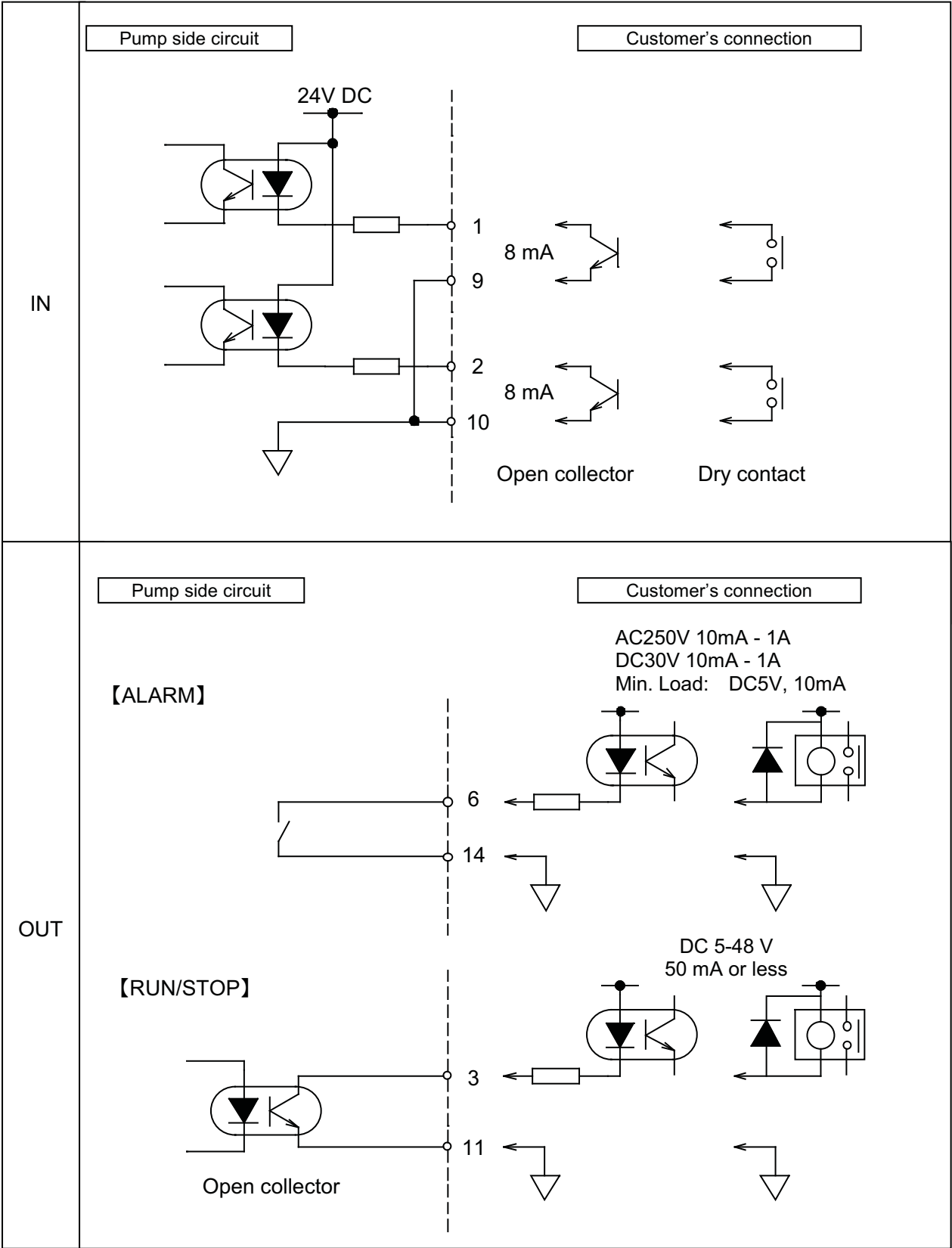
Table 3.3 Control Connector Pin Assignment

Pin. No.	Signal name	I/O	Signal type
1	PUMP RUN (+)	INPUT	RUN : CLOSE
2	ALARM RESET (+)	INPUT	RESET : CLOSE, Alternate [note 1]
3	PUMP RUN/STOP STATUS (+)	OUTPUT	RUN : CLOSE
4	---		
5	---		
6	ALARM STATUS (+)	OUTPUT	ALARM : OPEN
7	---		
8	---		
9	PUMP RUN (-)		[note 2]
10	ALARM RESET (-)		[note 2]
11	PUMP RUN/STOP STATUS (-)		
12	---		
13	---		
14	ALARM STATUS (-)		
15	---		

[note 1] RESET needs continuing signal over 5msec.

[note 2] 9 and 10 pins are short-circuited by internal wiring.

Table 3.4 Signal contacts



NOTE

Do not wire vacant pins.

NOTE

Apply a 24V DC power for input signals on the pump side. Do not apply this voltage on the equipment side.

NOTE

Conditions of output contact depend on those signals. Apply suitable voltage for each contact; relay or open collector outputs.

NOTE

Be sure to wire all signals with the correct polarity (+/-).

NOTE

When output signals are used to energize an inductive load such as a relay, be sure to insert a diode (100V / 1A class) in order to absorb the back electromotive force due to surge current.

4. Operation Panel

4.1 Operation Panel Outline

Running status can be checked by Data screen on the operation panel.

Fig.4.1, Table 4.1 and 4.2 show the Operation Panel, Push button switch, and LED Lamp.

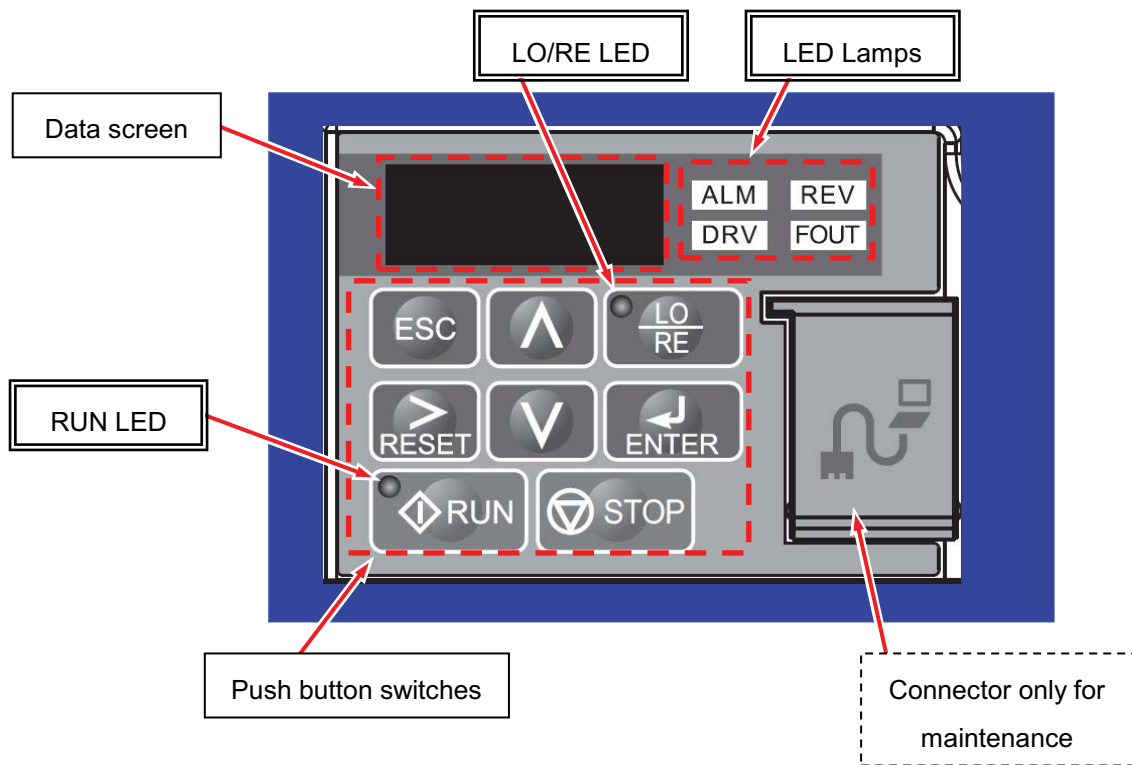


Fig. 4.1 Operation Panel

NOTE

Do not open the connector cover. The connector is only for maintenance. Do not connect another equipment with cable; such as LAN cable that has been on the market. The connection may cause failure of the equipment or the pump.

Table 4.1 Push button switches on the operation panel

	Name	Function
	RUN button	Start the pump. [note] This button works in the LOCAL mode.
	STOP button	Stop the pump. [note] This button works in the both mode LOCAL and REMOTE.
	UP/DOWN button	Change data screen
	ESC button	Return the previous menu.
	RESET button	Reset a fault situation.
	LO/RE button	Switch between LOCAL and REMOTE.
	ENTER button	Non-used

Table 4.2 LED Lamp on the operation panel

LED	Lit	Flashing	OFF
	Pump is running.	During deceleration to stop	During stop
	The operation mode is LOCAL.	---	The operation mode is REMOTE.
	Pump is ready.	---	Pump is not ready. [note 1]
	ALARM condition is occurred.	Minor failure is occurred.	Normal state (no fault or alarm)
	During displays the Rotation speed of the pump [min ⁻¹]	---	---
	Never lit. [note 2]	---	---

[note 1] If the lamp is turning off, push ESC button several times and turn on.

[note 2] If the lamp is turning on, stop the pump immediately and contact us.

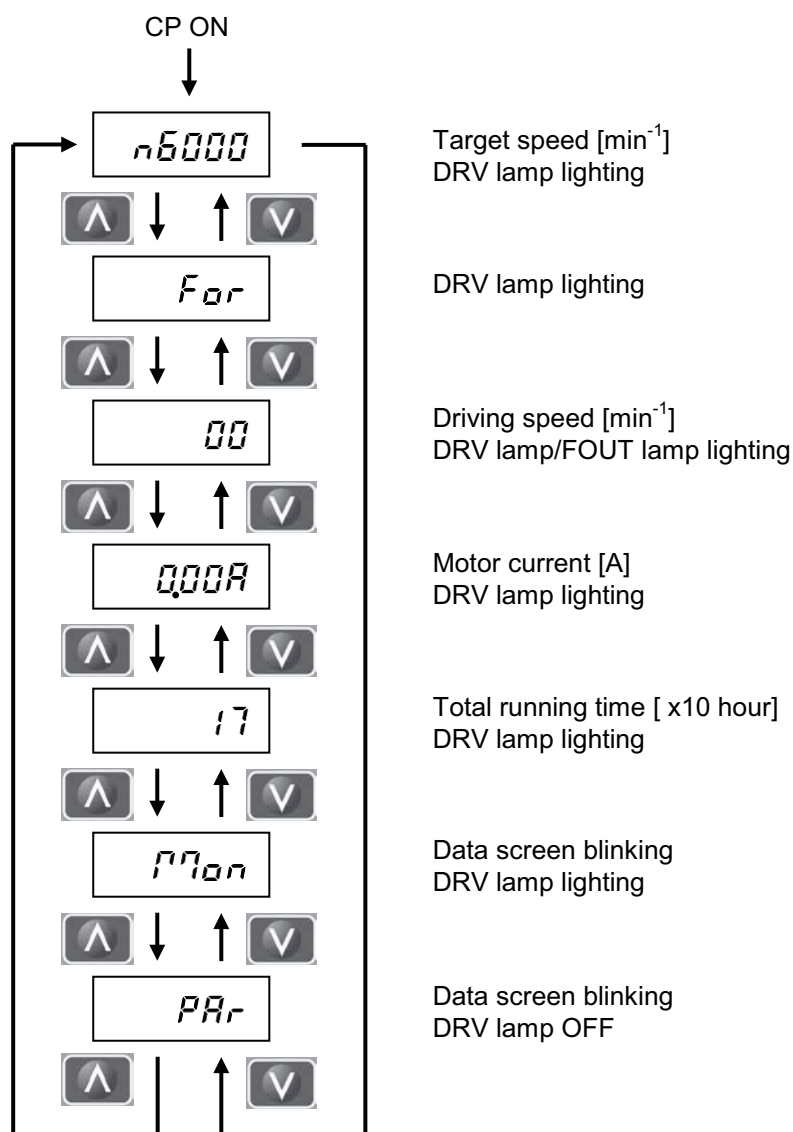
Table 4.3 shows seven-segment display character representations.

Table 4.3 Seven-segment Display Character Representations

Text	Display	Text	Display	Text	Display	Text	Display
0		9		I		R	
1		A		J		S	
2		B		K		T	
3		C		L		U	
4		D		M		V	
5		E		N		W	
6		F		O		X	none
7		G		P		Y	
8		H		Q		Z	none

4.2 Operation Panel Display

The information of the pump or the ALARM status is displayed on the data screen of the operation panel.



RE/LO LED is lighting in Local mode.

The pump will not be able to change the direction of rotation.

NOTE

Do not push , or the inverter settings might be changed. Push  button several times to come back to status screen, if the screen shows information other than above. If the setting is changed, the pump specification or control system can't be guaranteed.

When any ALARM occurs the pump will be stopped and the ALM lamp will immediately turn on or blink. The data screen will be changed to the ALARM display shown in Table 4.4.

The pump cannot be restarted until the pump meets the requirement for recovery.

Table 4.4 ALARM list ^[note 1]

No.	Display	ALM lamp	Description	Requirements for recovery
1	oC	Lit	“Over-Current” Inverter output current is too large.	Normalized + Reset signal input.
2	ou	Lit	“Over-voltage” Inverter inner voltage is too high.	Normalized + Reset signal input. [note 2]
3	uu1	Lit	“Under-voltage” Inverter inner voltage is insufficient.	Normalized + Reset signal input. [note 3]
4	uu2	Lit	Inverter control powers are in trouble.	Normalized + Reset signal input.
5	sf0	Lit	Motor step out.	Reset signal input.
6	oh	Lit	Inverter is overheated.	Normalized + Reset signal input.
7	oL3	Lit	“Over-Load” Pump load is too large.	Normalized + Reset signal input.
8	EF4	Lit	“Motor Overheat”	Normalized + Reset signal input.

[note 1] The ALARM is described in this list are typical alarm. If the alarm other than these is displayed, please contact EBARA.

[note 2] Under Over-Voltage (OV) condition the inverter retries automatically. After several times retry the condition is still bad, the data screen will display as Table 4.3 and pump will be stopped.

ALM lamp and “ou” display on the data screen are blinking for OV retry process.

[note 3] Under-Voltage (UV) condition is kept for less than 1sec, the inverter condition is returned to before UV ALARM occurred.

ALM lamp and “uu” display on the data screen are blinking for UV condition.

5. Operation

5.1 Before Starting

- (1) Turn on the power supply to the pump.

**WARNING**

The pump must be connected to electrical power supply with a suitable circuit breaker.
(lockout/tagout CB)

**WARNING**

CB is not installed in the pump unit. Please install CB based on then law and the standard in the installation region.

- (2) Place the Circuit Protector (CP) into the ON position.

**WARNING**

The pump starts immediately after the inverter on-delay time if the CP turns on with remote RUN signal in Remote mode. Make sure the pipings are connected properly. Execute the safety preparations against sudden start the pump.

NOTE

Because of the inverter on-delay time, RUN command will be void for a few seconds after the CP turns on.

- (3) When the ALM lamp lights or any abnormal symptoms are found other than the display, take action in accordance with 8. "Troubleshooting." Even when the cause of ALARM display has been removed, it is maintained until the Reset signal is entered. Either press the RESET button or enter an external Reset signal from the control signal connector.
- (4) When the pump exhaust pipe is equipped with a valve, open this valve before starting the pump.

**CAUTION**

Problems with occur when the pump is operated with the valve closed as the exhaust pipe will be pressurized.

5.2 START / STOP

The control mode can be set Local/Remote at any time by LO/RE button. (See Fig. 5.1)

After stopping the pump, set in accordance with the operating conditions.

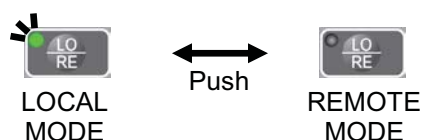


Fig. 5.1 Switching Between LOCAL and REMOTE

a) START

【LOCAL MODE】

Push  and select "LOCAL MODE".

After checking that the LO/RE lamp is ON, push  .

The pump will start and the RUN lamp will be ON.

【REMOTE MODE】

Push  , select "REMOTE MODE" .

After checking that the LO/RE lamp is OFF, input RUN signal from the control connector.

(See table 3.1)

The pump will start and the RUN lamp will be ON.

[NOTE] All buttons are located on the operation panel.

[NOTE] The pump will not start when an ALARM has been generated.

[NOTE] The control mode can not be selected during RUN lamp is ON.

WARNING

The pump starts immediately after the inverter on-delay time if the CP turns on with remote RUN signal in Remote mode. Make sure the pipings are connected properly. Execute the safety preparations against sudden start the pump.

CAUTION

If the pump does not start smoothly, the exhaust gas may be backstreaming from the outlet port. Please check the system condition and retry the start process.

NOTE

Do not exhaust the process gases until at least 30 minutes after the pump has been started. The pump casing temperature will stabilize after about 2 hours and it is recommended not to start exhausting the process gases earlier than this.

b) STOP

【LOCAL MODE】

After checking the LO/RE lamp is ON, push .

【REMOTE MODE】

After checking the LO/RE lamp is OFF, interrupt RUN signal from the control connector.

NOTE

Even if the operation mode is REMOTE MODE, it is able to stop the pump by pressing the STOP button.

The pump starts decelerating and the RUN lamp blinks.

The pump stops and the RUN lamp will be OFF.

**WARNING**

The pump and exhaust piping will remain at a high temperature during operation and for a short time after the pump has stopped. Be sure to avoid contact and keep inflammable substances out of reach. Do not remove the outer cover during operation.

NOTE

Be sure to stop by the STOP button or interrupt the RUN signal, and keep the pump power supply for at least one minute. If the CP places off to stop the pump, the electrical components of the inverter may be damaged.

c) Power OFF

After one minutes or more the RUN lamp turns off, confirm the pump is stopped surely and the CP placed in the OFF position.

The  display and ALM lamp blink, a few seconds after the CP placed in the OFF position.

After other a few seconds, the display and ALM lamp turns off.

NOTE

If the CP turns on under  blinking,  or  ALARM may occur.
Input RESET command to cancel the ALARM before restart the pump.

5.3 Operation when momentarily power failure happens

The momentarily power failure means that power supply voltage falls temporarily. The voltage of the interior DC circuit of the inverter, V_{PN} , falls to 190V or less due to the momentarily power failure, the inverter detects that the DC circuit Under-Voltage (UV). Pump operation continues when the V_{PN} returns to 190V or more within one second. Pump operation stops and the ALARM displayed when the momentarily power failure continues more than one second. Then ALM lamp turns on and data screen displays “UV 1” or “UV2”. In the momentarily power failure condition, pump rotor is driven by inertia due to interception of power supply. Thus, pumping performance may be decreased than guaranteed specification.

5.4 Gas Ballast

[NOTE] The gas ballast port is equipped with the model “EV-A10-*S”,
or chosen option of the model “EV-A10-*U”.

- ✓ When introducing a condensable gas, such as water vapor, into the pump, remove the plug of the gas ballast port and operate a pump. (See Fig. 5.2)
- ✓ This pump introduces air or N₂ gas as ballast gas. If N₂ gas is supplied as ballast gas, supplied pressure is 0.05 MPa or less.



WARNING

Please do not introduce explosive, flammable, toxic or corrosive gases into the pump.

- ✓ Condensed gas can be prevented from being condensed in the pump by introducing the ballast gas.
- ✓ It is more effective if a pump is operated for 2 hours, introducing ballast gas after condensation gas introduction.
- ✓ When the pump is in low temperature, the effect of gas ballast is degrade. Before the introduction of condensable gas, please warm up the pump, 1 hour or more.
- ✓ The gas ballast has different effect, depending on the pump operating temperature, the kind of condensable gas and its amount.
- ✓ On a regular basis, please discharge condensation liquid collected on into the exhaust pipe part from the drain port. (See Fig. 5.2)
- ✓ Please use with a plug of gas ballast port, when you do not introduce condensable gas.

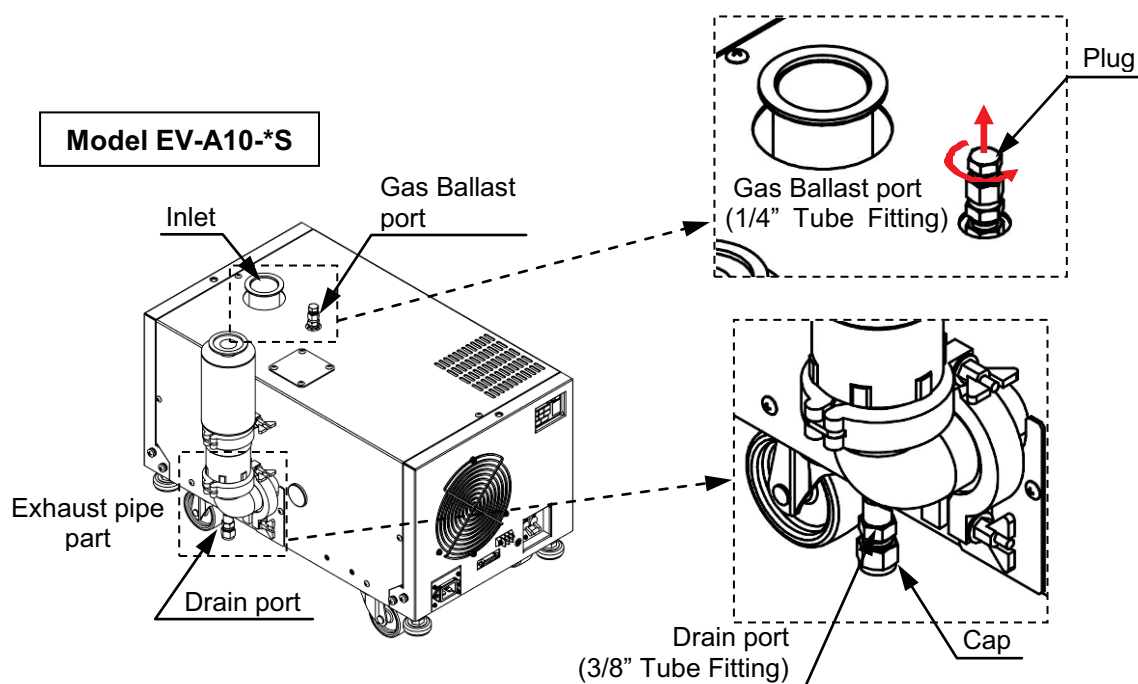


Fig. 5.2 Gas Ballast port and Drain port

6. Maintenance and Inspection

6.1 Routine Inspection

Check periodically that ALARM signal is not output on the panel or remote output. When the ALARM display appears, take action in accordance with Section 9. "Troubleshooting".



WARNING

Be sure to turn off the power at the circuit protector (CP) and disconnect the power cable from the power connector, before the pump maintenance. Never supply power to the pump, until you have completed the pump maintenance.



WARNING

The pump and exhaust piping will remain at a high temperature during operation and for a short time after the pump has stopped. Be sure to avoid contact and keep inflammable substances out of reach. Do not remove the outer cover during operation.

Even when the cause of the ALARM signal has been removed, the signal will be maintained until the RESET signal is entered. After you have taken the remedial action, press the RESET button on the panel or the RESET signal from the control signal connector to reset the ALARM.



WARNING

When an ALARM signal has been generated in the REMOTE operating mode, do not start the maintenance tasks until you have interrupted the external RUN signal.

If any abnormal symptoms other than those displayed on the panel appear, take action in accordance with the instruction of Section 9. "Troubleshooting".

6.2 Vacuum and Exhaust Piping

Be sure to following the instructions below when carrying out maintenance work on the vacuum and exhaust piping of the pump..

- (1) Be sure to interrupt the power supply.
- (2) After you have washed the piping, do not reconnect until it has dried completely.



WARNING

The pump casing, inlet piping and exhaust piping become extremely hot during operation and for some time after stopping. Be sure that pump and exhaust piping do not come in contact with humans or inflammable substances. Do not remove the pump cover during operation.



WARNING

Be sure to check for gas leaks after you have finished pipe maintenance work. When checking for gas leaks by pressurization, please pressurize by less than 0.05 MPa.

6.3 Lubrication Oil

Periodically, please check an oil level. Remove the cap on the side of the outer cover to check the oil level gauge.

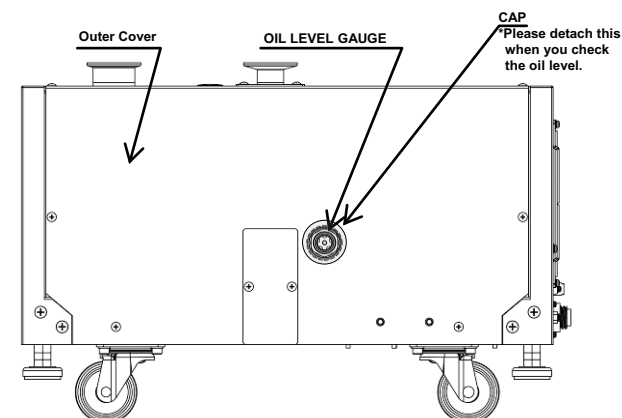


Fig. 6.1 Oil Level Gauge

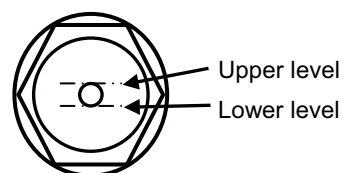


Fig. 6.2 Lubrication Oil Level

CAUTION

Fit the cap after you have checked the oil level.

If the oil level is lower than the lower limit line of the oil level gauge in daily inspection and maintenance, supply the oil is needed. Please refill the oil as following procedure.

- (1) Stop the pump and remove the outer cover on the pump.(See Fig. 6.3)

WARNING

Be sure to turn off the power at the circuit protector (CP) and disconnect the power cable from the power connector, before removing the outer cover on the pump. Never supply power to the pump, until you have completed the oil change.

WARNING

The pump casing, inlet piping and exhaust piping become extremely hot during operation and for some time after stopping. Be sure that pump and exhaust piping do not come in contact with humans or inflammable substances. Do not remove the pump cover during operation.

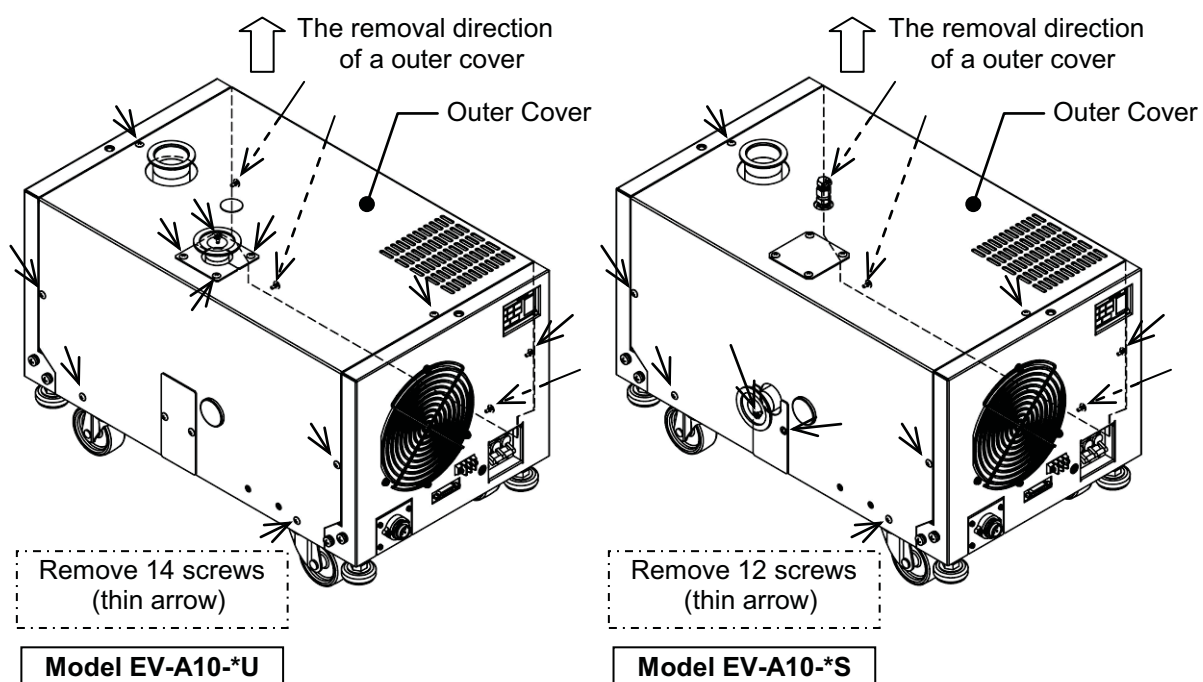


Fig. 6.3 How to remove the outer cover

- (2) After you have waited until the internal pump pressure returns to atmospheric (normal) pressure, remove the plug from the oil-inlet. (See Fig. 6.4)

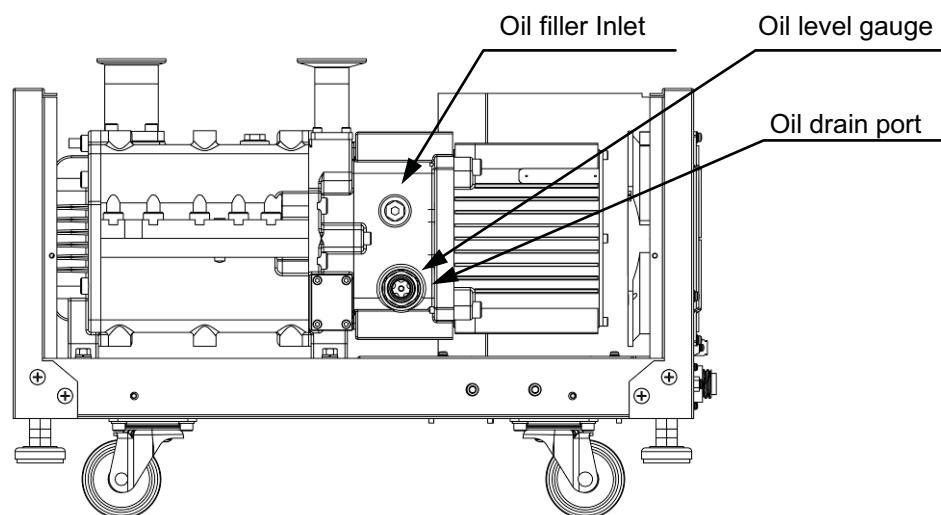


Fig. 6.4 oil filler inlet, oil level gauge, and oil drain port positions

- (3) Check the oil level from the sight-glass of the oil level gauge. Then add the lubricant oil so that the level is the upper level. (See Fig. 6.2 and 6.4)
- (4) After you have checked that there are no depositions and fragments adhering to the O-ring attached to the plug, close the oil-inlet.
- (5) Be sure to check the gas leak after supplying the lubricant oil.

**WARNING**

Be sure only to use the lubricant oil listed in specification table 6.1

**WARNING**

Waste oil shall be disposed of by industrial waste disposal dealer in accordance with Material Safety Data Sheets. (Appendix 1, 2)

**WARNING**

When the lubrication oil level exceeds the upper limit, the oil may leak to the pump side. Thus, be sure not to exceed the upper limit line when adding the oil.

**WARNING**

When the lubrication oil level is lower than the lower limit, serious failure may be caused. If you find out the shortage, add the oil immediately.

6.4 Maintenance Parts List

Following parts are needed for maintenance in customer's site.

Table 6.1 Spare (Maintenance) Parts List

1. Standard consumption Part.

Parts' Name	Type	Part No.
Luburicant oil	BARRIERTA J100ES	C-0402-000-0111

2. Recommendable Spare Part. (Not needed for each pump.)

Parts' Name	Type	Part No.
Oil level gauge	-----	C-5350-000-7900

Following labels are attached to pump covers. When they are hard to read for discoloring or peeling off, please stick them as directed.

Table 6.2 Labels

Label's Name		Part No.
[WARNING]	HAZARDOUS VOLTAGE WARNING LABEL	C-7110-313-0001
[WARNING]	HIGH TEMPERATURE WARNING LABEL	C-7110-312-0001
[DANGER]	HAZARDOUS WEIGHT DANGER LABEL	C-7110-316-0001
[CAUTION]	CHARGE MARK LABEL	C-7000-001-9600

6.5 List of Wastes During Maintenance

Tabele 6.3 lists wastes from general user maintenance. Dispose the wastes properly according to your local waste disposal regulations in each area.

Table 6.3 List of wastes during maintenance

Part	Equipped on	Remarks
Lubricant oil	Inside of pump module See section 6.3	Refer to Appendix 1, 2 for Material Safety Data Sheet
O-ring	Connection of vacuum line	Usual industrial waste

6.6 Repair and Service

If any abnormal symptoms other than those displayed on the operational panel appear, take action in accordance with the instruction of Section 9. "troubleshooting".

If trouble occurs, to order repairs or servicing. Please contact EBARA CORPORATION or an authorized Agent/Distributor, and provide the information on the nameplate and details of the problem. Please contact EBARA.

6.7 Overhaul

Overhaul is performed in EBARA.

Contact EBARA Sales office or Overhaul service center.

The Ebara EV-A10 pump may require periodic overhaul based on the application. Overhauls should only be completed utilizing Ebara factory trained personnel. Please contact Ebara for information on how to return your pump.

7. Storage / Disposal

7.1 Storage

If the pump is not used for a long period, proceed as following to store the pump.

- (1) Replace all gases inside the pump by purging them with dry Air or N2 gas.
- (2) Seal off the inlet and outlet ports of the pump with blind flanges.
- (3) Store the pump in a dry and clean place.

Temperature : 5 to 40 deg C

Humidity : 80% or less (condensation must not exist)

7.2 Disposal

To disposal the unit, follow effective laws and ordinances applicable in the area where the unit is installed.

If you have any inquiries about the pump, please contact EBARA.

8. Disconnection and Transportation



WARNING

When the pump has been used for exhausting highly toxic gases such as arsenic and mercury compounds, be sure to contact EBARA Corporation before you return the pump.



CAUTION

In the interest of safety during the transportation, disassembly and cleaning of the pump, be sure to take note of the gases that have been handled.

Toxic gases may be generated from by-products in the piping or pump in pump disconnection from the tool piping for repair and replacement or flange removal for maintenance. Gain relevant information about the process gases from your tool suppliers, and be sure that the gas concentrations in the work areas are at quarter or under the acceptable values specified using appropriate measurement equipment.

Without assurance of gas safety, instruct the workers to wear proper personnel protective equipment if necessary to protect them from gas hazards. The personnel protective equipment must include at least gloves, safety goggles, and a gas mask.

To disconnect and transport the pump, proceed as follows.

- (1) Stop the pump and replace all gases inside the pump by purging them with dry clean air. When the pump has been used for toxic or flammable gases, replace all gases inside the pump by purging them with N₂ gas.
- (2) Switch off the power supply to the pump and remove the power and signal wires.
- (3) Remove the vacuum and exhaust pipes and completely seal off the suction and exhaust ports of the pump with a blind flange or similar seal. Seal off all process gas discharge points such as the differential port by using a blind flange.
- (4) Wrap the pump in a vinyl sheet.
- (5) Use the lifting eye bolts provided on the pump for slinging the pump to load and unload. Fasten eye bolts completely and push in until flush with the seating surface. For sling, use a wire with a length so that the slinging angle (that is, the angled subtended by the two wires) is within 60 degrees. (see Fig. 8.1)



DANGER

Do not enter the zone underneath the suspended ump.

**WARNING**

For lifting the pump, use only qualified operator personnel.

Be sure that the wire rope and crane used for lifting the pump are in proper order and match the weight of the pump.

To prevent unequal weight distribution, suspend the pump by ensuring that the slinging angle remains symmetrically centered.

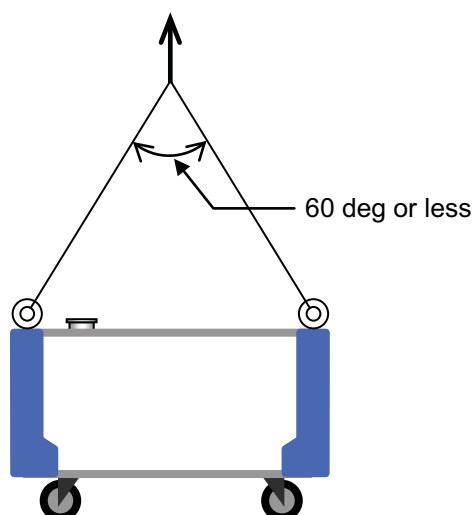


Fig. 8.1 Slinging the Pump

- (6) For transportation, secure the pump by lowering the adjustment feet. Place a protective cloth around the pump to avoid shock and position protective members between the outer cover and the wires in order to distribute the load of the fastening wires.

9. Troubleshooting



DANGER

Be sure to keep the power supply to the pump turned off until you have finished the wiring and connecting work. Also remove the power connector and interrupt the Circuit Protector (CP) during this.



WARNING

The pump and exhaust piping will remain at a high temperature during operation and for a short time after the pump has stopped. Be sure to avoid contact and keep inflammable substances out of reach. Do not remove the outer cover during operation.



CAUTION

Be sure to check for leaks after you have installed and maintenance the pump.

9.1 Troubleshooting (1) : Basic trouble

Abnormal symptom	Check Item	Corrective Action
Circuit Protector is activated.	Incorrect wiring.	Check wiring.
	Short circuit.	Replace or overhaul pump.
Nothing appears on the operation panel.	No power supply to pump.	Check power supply.
	CP is not ON.	Place CP to ON.
	No wiring of power supply.	Connect power connector.
	Instrument failure.	Replace instruments.
Pump does not start when applying START button.	"Remote" mode has been selected.	Set switch to "Local" mode.
	Start-up conditions are not satisfied.	Satisfy all start-up conditions.
	Instrument failure.	Replace instruments.
Pump does not start when entering external "RUN" signal input.	"Local" mode has been selected.	Set switch to "Remote" mode.
	Start-up conditions are not satisfied.	Satisfy all start-up conditions.
	Instrument failure.	Replace instruments.
Pump starts suddenly.	"RUN" signal was input before CP turns ON.	Interrupt "RUN" signal before supplying power.
Abnormal noise. Excessive vibration	Adjustment feet are not applied.	Use the adjustment feet.
	Some object is making contact with the outer cover.	Remove the object.
	The fastening screws of the outer cover have worked themselves loose.	Tighten the fastening screws.
	Parts of the pump are damaged.	Replace or overhaul pump.
Vacuum pressure increase.	Leak from vacuum piping.	Check piping.
Rotation speed does not increase.	Pump overload.	Check pressure and exhaust pipe.
	Frequency order failure.	Tune instruments up.
	Parts of the pump are damaged.	Replace or overhaul pump.
	Supplied voltage failure.	Check power supply.

9.2 Troubleshooting (2) : ALARM

Abnormal symptom	Check Item	Corrective Action
Display appears αE and ALM lamp lights.	Pump overload.	Check pressure and exhaust pipe.
	Parts of the pump are damaged.	Replace or overhaul pump.
Display appears αU and ALM lamp lights.	Supplied voltage is overflow.	Input regular voltage.
	Exhaust gas is backstreaming.	Prevent reflux.
Display appears $U \cdot I$ and ALM lamp lights.	Supplied voltage is insufficient.	Input regular voltage.
	Incorrect wiring.	Check wiring.
	Momentary power failure occurs.	Check power supply.
	Instrument failure.	Replace instruments.
Display appears $U \cdot 2$ and ALM lamp lights.	Supplied voltage is insufficient.	Input regular voltage.
	Instrument failure.	Replace instruments.
Display appears $S \cdot \alpha$ and ALM lamp lights.	Exhaust gas is running back.	Prevent reflux.
	Parts of the pump are damaged.	Replace or overhaul pump.
	Pump overload.	Check pump load.
Display appears αH and ALM lamp lights.	Inverter overheat.	Cool down inverter.
Display appears $\alpha L 3$ and ALM lamp lights.	Pump overload.	Check pump load.
	Parts of the pump are damaged.	Replace or overhaul pump.
Display appears $E F 4$ and ALM lamp lights.	Pump overload.	Check pump load.
	Ambient temperature is high (over 40 deg C).	Reduce the ambient temperature.
	Ventilation of the pump is blocked.	Open the space around the pump. (see section 2.1.2)
	Cooling fan stopped.	Replace or overhaul pump.